

## Oxybuprocaine HCI EP11.0

Batch no

F06-2503002

Mf date

Mar 12 2025

Retest

Mar 11 2027

HCI

H<sub>3</sub>C 、

Molecular Formula C<sub>17</sub>H<sub>29</sub>CIN<sub>2</sub>O<sub>3</sub>

Molecular Weight

344.9 CAS Registry Number 5987-82-6

Jun 13 2025

<u>Tests</u>	<u>Specifications</u>	Specifications	
Appearance		White or almost white crystalline powder or colorless crystals	
Solubility		Very soluble in water, freely soluble	
Identification	IR, reaction of ch	IR, reaction of chlorides	
Clarity & color	Clear & not more in $Y_5$ solution	Clear & not more intensely coloured than Y <sub>5</sub> solution	
рН	4.5 ~ 6.0		
Related substances	Individual impurity	Individual impurity ≤ 0.1%	
	Total impurities	≤ 0.25%	0. 07%
Loss on drying	≤ 0.5%		0. 1%
Residue on ignition	≤ 0.1%		0. 03%
Residual solvents	Ethanol	≤ 5000 ppm	ND
	Ethyl acetate	≤ 5000 ppm	ND
	Dimethylformamide	≤ 880 ppm	ND
	Toluene	≤ 890 ppm	361 ppm
Assay (odb)	98.5 ~ 101.5%		99.8%
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Packaging & storage	Protected from light	
Conclusion	Material complies with EP11.0	*

